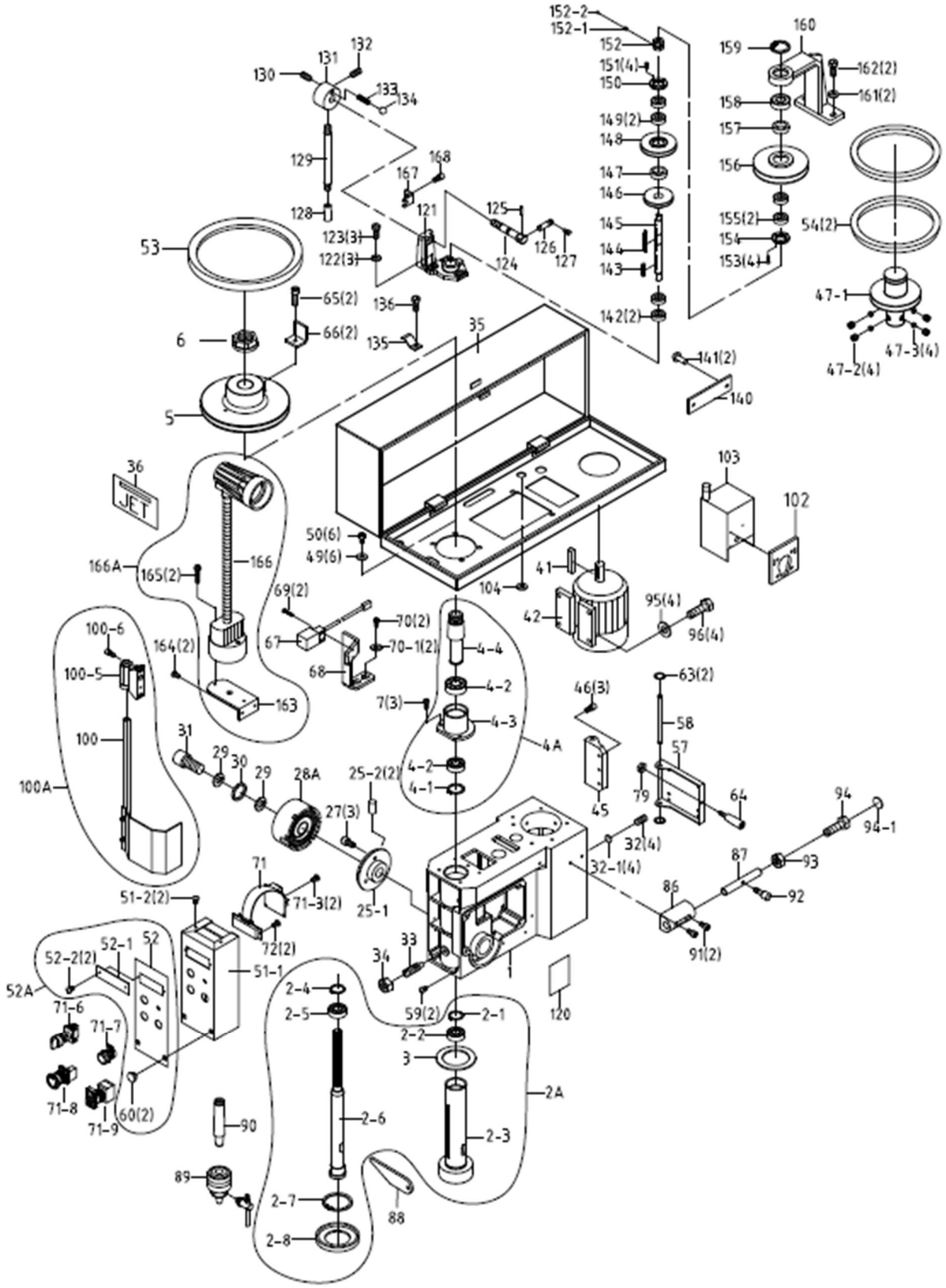
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Diagram A - Machine Assemblies - Shared Reference List (1 of 4)

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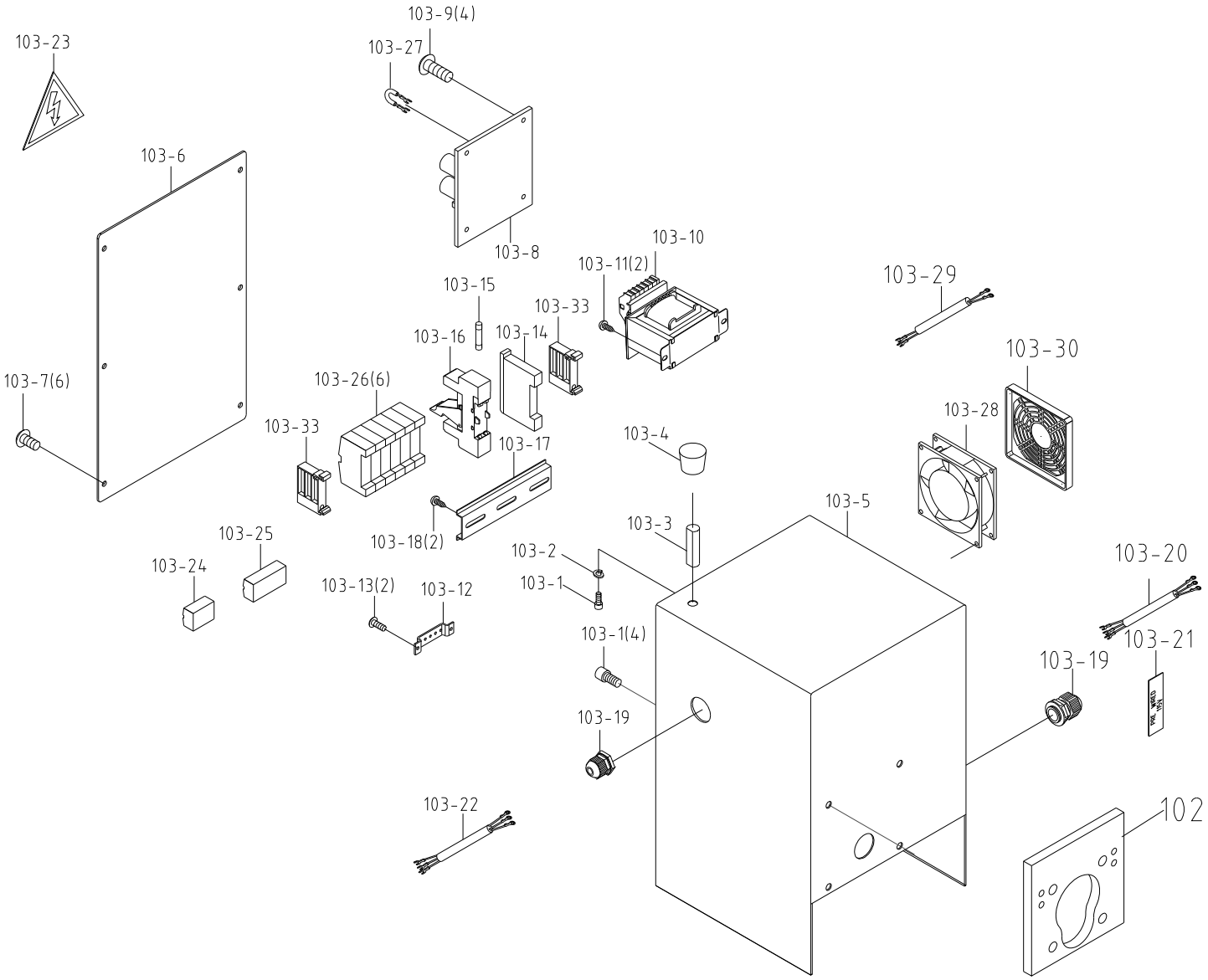


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Diagram A - Machine Assemblies - Shared Reference List (2 of 4)

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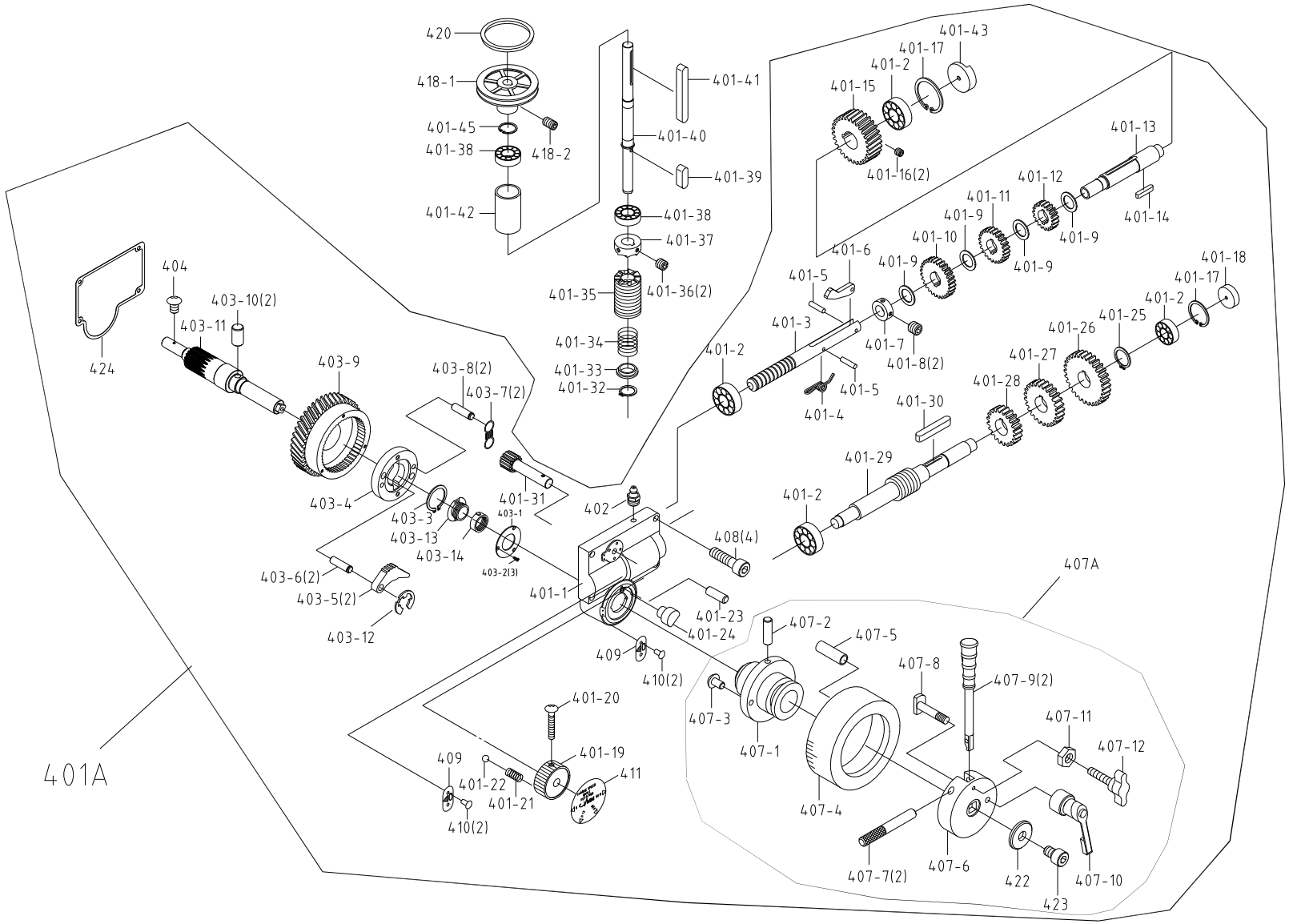


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Diagram A - Machine Assemblies - Shared Reference List (3 of 4)

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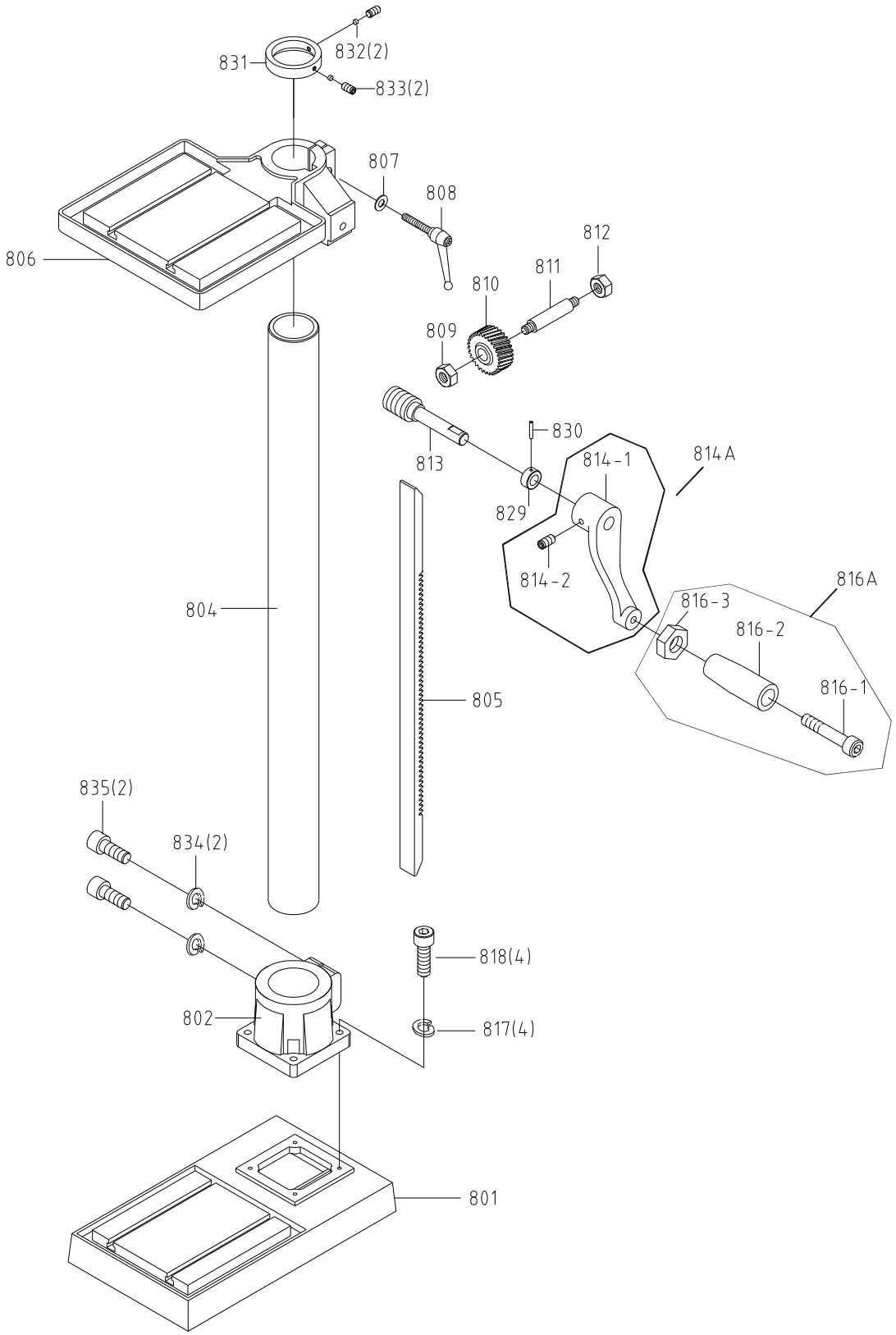


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Diagram A - Machine Assemblies - Shared Reference List (4 of 4)

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Parts List A - Machine Assemblies - Shared Reference List

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Ref.	Part number	Description	Size	Qty.
1	JDPE20EVS-PDF-01	Headstock Casting		1
2A	JDPE20EVS-PDF-2A	Quill Assembly (#2-1~2-8, 3)		1
2-1	HBS56MVS-096-10	C-Retaining Ring, Ext	S20	1
2-2	BB-6204ZZ	Ball Bearing	6204ZZ	1
2-3	JDPE20EVS-PDF-2-3	Quill	MT3	1
2-4	MBS-1211-150	C-Retaining Ring, Ext	S35	1
2-5	BB-6207ZZ	Ball Bearing	6207ZZ	1
2-6	JDPE20EVS-PDF-2-6	Spindle	MT3	1
2-7	F006095	C-Retaining Ring, Int	R72	1
2-8	JDPE20EVS-PDF-2-8	Bearing Bottom Cover	MT3	1
3	JDPE20EVS-PDF-3	Rubber Cushion		1
4A	JDPE20EVS-PDF-4A	Spindle Taper Sleeve Assembly		1
4-1	EPR2-85	C-Retaining Ring, Ext	S30	1
4-2	BB-6006ZZ	Ball Bearing	6006ZZ	2
4-3	JDPE20EVS-PDF-4-3	Bearing Bracket		1
4-4	JDPE20EVS-PDF-4-4	Spindle Taper Sleeve		1
5	JDPE20EVS-PDF-5	Spindle Pulley		1
6	JDPE20EVS-PDF-6	Spindle Lock Nut		1
7	TS-1504041	Socket Hd Cap Screw	M8-1.25x20L	3
25-1	JDPE20EVS-PDF-25-1	Spring Base Assembly		1
25-2	B-119	Spring Pin	Ø3x12L mm	2
27	TS-1533052	Pan Head Screw	M5-0.8x15L	3
28A	JDPE20EVS-PDF-28A	Spring Cover w/ Spring Assembly (#28-1~28-2)		1
28-1	JDPE20EVS-PDF-28-1	Spring		1
28-2	JDPE20EVS-PDF-28-2	Spring Cover		1
29	TS-2361061	Lock Washer	M6	2
30	TS-1550041	Flat Washer	M6	1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

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Ref.	Part number	Description	Size	Qty.
31	TS-1503041	Socket Hd Cap Screw	M6-1.0x15L	1
32	TS-1524011	Set Screw	M8-1.25x8L	4
32-1	JDPE20EVS-PDF-32-1	Bushing		4
33	JDPE20EVS-PDF-33	Fillister Head Screw		1
34	TS-1540071	Hex Nut	M10	1
35	JDPE20EVS-PDF-35	Pulley Guard Assembly		1
36	JET-138	JET Logo	138x57mm	1
39	JDPE20EVS-PDF-39	Hex Nut (Step Pulley only)	5/8"	1
40A	JDPE20EVS-PDF-40A	Idle Pulley Shaft Assembly (#39~40-4) (Step Pulley only)		1
40-1	JDPE20EVS-PDF-40-1	Idle Pulley Shaft (Step Pulley only)		1
40-2	JDPE20EVS-PDF-40-2	Idle Pulley (Step Pulley only)		1
40-3	BB-6204ZZ	Ball Bearing (Step Pulley only)	6204ZZ	2
40-4	20EVS-T44-1	C-Retaining Ring, Int (Step Pulley only)	R47	1
41	2210-260	Double Rd Hd Key	6x6x40L mm	1
42	JDPE20EVS-PDF-42	Motor		1.5HP/220V/60HZ/3PH . 1
45	JDPE20EVS-PDF-45	Motor Bracket		1
46	TS-1504041	Socket Hd Cap Screw	M8-1.25x20L	3
47-1	JDPE20EVS-PDF-47-1	Motor Pulley		1
47-2	TS-0270031	Set Screw	5/16"-18x3/8"L	4
47-3	JDPE20EVS-PDF-47-3	Bushing		4
49	TS-1550061	Flat Washer	M8x18xt1.5mm	6
50	TS-1504031	Socket Hd Cap Screw	M8-1.25x15L	6
51-1	JDPE20EVS-PDF-51-1	Control Panel Box		1
51-2	5512222	Pan Head Screw	M6-1.0x15L	2
52A	JDPE20EVS-PDF-52A	Control Panel Assembly (#52, 52-1, 52-2, 60)		1
52	JDPE20EVS-PDF-52	Control Panel		1
52-1	JDPE20EVS-PDF-52-1	Acrylic Plate		1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
52-2	JWL1221VS-128	Pan Head Screw	M3-0.5x5L	2
53	JDPE20EVS-PDF-53	Gear Belt	17-360C	1
54	JDPE20EVSC-PDF-GBC	Gear Belt (Clutch only)	17-390C	2
	JDPE20EVS-PDF-53	Gear Belt (Step Pulley only)	17-360C	1
57	JDPE20EVS-PDF-57	Motor Support Bracket		1
58	JDPE20EVS-PDF-58	Motor Bracket Shaft		1
59	TS-2246102	Socket Hd Button Screw	M6-1.0x10L	2
60	JDPE20EVS-PDF-60	Plastic Plug	Ø12	2
63	GHD20PF-97	C-Retaining Ring, Ext	S12	2
64	JDPE20EVS-PDF-64	Motor Bracket Handle		1
65	TS-1503041	Socket Hd Cap Screw	M6-1.0x15L	2
66	JDPE20EVS-PDF-66	Sensor Board		2
67	JDPE20EVS-PDF-67	Sensor		1
68	JDPE20EVS-PDF-68	Sensor Bracket		1
69	F001159	Pan Head Screw	M3-0.5x16L	2
70	TS-1503041	Socket Hd Cap Screw	M6-1.0x15L	2
70-1	JDPE20EVS-PDF-70-1	Flat Washer	Ø6.5xØ13xt0.8mm	2
71A	JDPE20EVS-PDF-71A	Digital Readout Assembly (#71-1,71-2)		1
71-1	JDPE20EVS-PDF-71-1	Digital Display		1
71-2	JDPE20EVS-PDF-71-2	PCB For Digital Display		1
71-3	TS-1534041	Pan Head Screw	M5-0.8x10L	2
71-6	JDPE20EVS-PDF-71-6	Forward/ Reverse Switch		1
71-7	JDPE20EVS-PDF-71-7	Speed Control Switch w/ Knob Assembly		1
71-8	JDPE20EVS-PDF-71-8	EMG Stop Switch		1
71-9	JDPE20EVS-PDF-71-9	Start/ Stop Switch		1
72	TS-1531012	Pan Head Screw	M3-0.5x6L	4
73	JWBS14DP-4-3	Set Screw (Step Pulley only)	M8-1.25x35L	1
79	TS-1540061	Hex Nut	M8	1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
86	JDPE20EVS-PDF-86	Latch Seat		1
87	JDPE20EVS-PDF-87	Latch		1
88	JDPE20EVS-PDF-88	Drift Key		1
89	JDPE20EVSPDF1/2JT6	Drill Chuck with Key	1/2"-JT6	1
90	JDPE20EVSPDFMT3JT6	Drill Chuck Arbor	MT3-JT6	1
91	TS-1503041	Socket Hd Cap Screw	M6-1.0x15L	2
92	JDPE20EVS-PDF-92	Latch Handle		1
93	TS-1540071	Hex Nut	M10-1.5	1
94	TS-1491031	Hex Cap Screw	M10-1.5x25L	1
95	TS-0680031	Flat Washer	5/16"x18xt1.5mm	4
96	TS-1490031	Hex Cap Screw	M8-1.25x20L	4
100A	JDPE20EVS-PDF-100A	Spindle Guard Assembly (#101~106)		1
100-1	JDPE20EVSPDF-100-1	Spindle Guard		1
100-2	JDPE20EVSPDF100-2	Support Rod		1
100-3	TS-2361051	Lock Washer	M5	2
100-4	TS-1502021	Socket Hd Cap Screw	M5-0.8x10L	2
100-5	JDPE20EVSPDF-100-5	Rotary Seat		1
100-6	TS-1502041	Socket Hd Cap Screw	M5-0.8x15L	2
102	JDPE20EVS-PDF-102	Plate		1
103A	JDPE20EVSPDF103ACS	Electric Box Complete Assembly	CSA version	1
	JDPE20EVSPDF-103A	Electric Box Complete Assembly	Non-CSA version	1
103-1	TS-1503041	Socket Hd Cap Screw	M6-1.0x15L	5
103-2	TS-2361061	Lock Washer	M6	1
103-3	JDPE20EVSPDF-103-3	Stand-Off		1
103-4	JDPE20EVSPDF-103-4	Rubber Stop		1
103-5	JDPE20EVSPDF-103-5	Electric Box		1
103-6	JDPE20EVSPDF-103-6	Electric Box Cover		1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

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Ref.	Part number	Description	Size	Qty.
103-7	TS-1532032	Pan Head Screw	M4-0.7x10L	6
103-8	JDPE20EVSPDF-103-8	Inverter	2HP 115V	1
	JDPE20EVSCPDF103-8	Inverter (Clutch Type)	2HP 115V	1
103-9	TS-1532032	Pan Head Screw	M4-0.7x10L	4
103-10	JDPE20EVSPDF103-10	Transformer		1
103-11	TS-1532032	Pan Head Screw	M4-0.7x10L	2
103-12	JDPE20EVSPDF10312	Grounding Copper Plate		1
103-13	TS-1532032	Pan Head Screw	M4-0.7x10L	2
103-14	JDPE20EVSPDF103-14	Fuse Seat	281-661	1
103-15	JDPE20EVSPDF103-2A	Fuse	2A2CM	1
	JDPE20EVSPDF103CSA	Fuse (CSA)	2A2CM/CSA	1
103-16	JDPE20EVSPDF103-16	Relay		1
103-17	JDPE20EVSPDF103-17	Aluminum Rail	56MM	1
103-18	TS-1532032	Pan Head Screw	M4-0.7x10L	2
103-19	JDPE20EVSPDF103-19	Strain Relief	PG13.5	2
103-20	JDPE20EVSPDF103-20	Power Cord with Plug	SJT 3x14AWG 300V	1
103-21	LM000378	Voltage Decal		1
103-22	JDPE20EVSPDF103-22	Control Cable		1
103-23	CL-HV	Label - Voltage Hazard		1
103-24	JDPE20EVSPDF103-24	Quick Plug (2P)		2
103-25	JDPE20EVSPDF103-25	Quick Plug (3P)		2
103-26	JDPE20EVSPDF103-26	Terminal		6
103-27	JDPE20EVSPDF103-27	Shortage Plate		3
103-28	JDPE20EVSPDF103-28	Cooling Fan		1
103-29	JDPE20EVSPDF103-29	Control Cable		1
103-30	JDPE20EVSPDF103-30	Cooling Fan Grill		1
103-33	JDPE20EVSPDF103-33	Terminal Support Plate		1
104	JDPE20EVS-PDF-104	Snap Bushing	NB1419	1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
120	LM000379	ID Label, JDPE-20EVS-PDF		1
	LM000380	ID Label, JDPE-20EVSC-PDF		1
121	JDPE20EVSC-PDF-121	Bearing Bracket (Clutch Only)		1
122	TS-1550061	Flat Washer (Clutch Only)	M8x18x1.6t	3
123	TS-1490051	Hex Cap Screw (Clutch Only)	M8-1.25x30L	3
124	JDPE20EVSC-PDF-124	Control Bar (Clutch Only)		1
125	B-56	Spring Pin (Clutch Only)	Ø3x20L mm	1
126	JDPE20EVSC-PDF-126	Crank Rod (Clutch Only)		1
127	JDPE20EVSC-PDF-127	Crank (Clutch Only)		1
128	JDPE20EVSC-PDF-128	Knob (Clutch Only)		1
129	JDPE20EVSC-PDF-129	Handle (Clutch Only)		1
130	TS-0270031	Set Screw (Clutch Only)	3/8"-16x3/8"L	1
131	JDPE20EVSC-PDF-131	Hi/Low Speed Setting Block (Clutch Only) .		1
132	TS-0267052	Set Screw (Clutch Only)	1/4"-20x1/2"L	1
133	JDPE20EVSC-PDF-133	Spring (Clutch Only)		1
134	SB-8MM	Steel Ball (Clutch Only)	Ø8 or 5/16"	1
135	JDPE20EVS-PDF-135	Cable Clip		1
136	TS-0051051	Hex Cap Screw	5/16"-18x1"L	1
140	JDPE20EVSC-PDF-140	Hi/Low Speed Label (Clutch Only)		1
141	JDPE20EVSC-PDF-141	Rivet (Clutch Only)	Ø2x4L mm	1
142	BB-6302ZZ	Ball Bearing (Clutch Only)	6302ZZ	2
143	KF2R5525	Double Round Hd Key (Clutch Only)	5x5x25L mm	1
144	JDPE20EVSC-PDF-144	Key (Clutch Only)	5x5x53L mm	1
145	JDPE20EVSC-PDF-145	Pulley Shaft (Clutch Only)		1
146	JDPE20EVSC-PDF-146	Pulley (Clutch Only)		1
147	JDPE20EVSC-PDF-147	Spacer (Clutch Only)		1
148	JDPE20EVSC-PDF-148	Pulley (Clutch Only)		1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

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Ref.	Part number	Description	Size	Qty.
149	BB-6203ZZ	Ball Bearing (Clutch Only)	SKF6203ZZ	2
150	JDPE20EVSC-PDF-150	Fixes Bracket (Clutch Only)		1
151	TS-1512031	Socket Hd Flat Screw (Clutch Only)	M4-0.7x15L	4
152	JDPE20EVS-PDF-152	Crank Support (Clutch Only)		1
152-1	JDPE20EVS-PDF-152-1	Compressed Spring		1
152-2	SB-4MM	Steel Ball	Ø4mm	1
153	TS-1512031	Socket Hd Flat Screw (Clutch Only)	M4-0.7x15L	4
154	JDPE20EVSC-PDF-154	Fixed Bracket (Clutch Only)		1
155	BB-6203ZZ	Ball Bearing (Clutch Only)	SKF6203ZZ	2
156	JDPE20EVSC-PDF-156	Pulley (Clutch Only)		1
157	JDPE20EVSC-PDF-157	Spacer (Clutch Only)		1
158	BB-6302ZZ	Ball Bearing (Clutch Only)	6302ZZ	1
159	F006077	C-Retaining Ring, Int (Clutch Only)	R42	1
160	JDPE20EVSC-PDF-160	Idler Pulley Support (Clutch Only)		1
161	TS-1550061	Flat Washer (Clutch Only)	M8x18xt1.5mm	2
162	TS-1490041	Hex Cap Screw (Clutch Only)	M8-1.25x25L	2
163	GHD20-126	Lamp Base		1
164	TS-1503031	Socket Hd Cap Screw	M6-1.0x12L	2
165	TS-2284352	Pan Head Screw	M4-0.7x35L	2
166	MD40GH-123	Led Lamp	110V	1
166A	JDPE20EVS-PDF-LEDA	Led Assembly (#163,165,166)	115V with Plug	1
167	JDPE20EVS-PDF-167	Cable Clip		1
168	TS-1482011	Hex Cap Screw	M6-1.0x10L	1
401A	JDPE20EVS-PDF-401A	Power Down Feed Compound Assembly		1
401-1	JDPE20EVSPDF401-1	Gear Box		1
401-2	BB-6003ZZ	Ball Bearing	6003ZZ	4
401-3	2450082A	Speed Change Lever		1
401-4	2450084A	Spring Leaf		1

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Parts List A - Machine Assemblies - Shared Reference List (continued)

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Ref.	Part number	Description	Size	Qty.
401-5	GHD20PF-357	Spring Pin	Ø3x10L mm	2
401-6	2450083A	Stop Key		1
401-7	2450089A	Fixed Bushing		1
401-8	TS-1523011	Set Screw	M6-1.0x6L	2
401-9	2450074A	Washer		4
401-10	2450072A	Gear	M2x28T	1
401-11	2450071A	Gear	M2x24T	1
401-12	2450070A	Gear	M2x19T	1
401-13	2450073A	Shaft		1
401-14	GHD20PF-379	Double Rd Hd.Key	5x5x28L mm	1
401-15	2450008	Worm Gear	M1.75x25T	1
401-16	TS-1523011	Set Screw	M6-1.0x6L	2
401-17	F006033	C-Retaining Ring, Int	R33	2
401-18	668129	Plug		1
401-19	2450079	Speed Dial		1
401-20	GHD20PF-233	Pan Head Screw	M4-0.7x25L	1
401-21	290089	Spring		1
401-22	SB-8MM	Steel Ball	Ø8mm	1
401-23	2450051	Pin		1
401-24	2450020	Release Block		1
401-25	GHD20PF-380	C-Retaining Ring, Int	S19	1
401-26	2450077A	Gear	M2x30T	1
401-27	2450076A	Gear	M2x25T	1
401-28	2450075A	Gear	M2x21T	1
401-29	JDPE20EVSPDF401-29	Transfer Worm Shaft		1
401-30	GHD20PF-265	Double Rd. Hd. Key	5x5x32L mm	1
401-31	2450081A	Gear Shaft		1

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Ref.	Part number	Description	Size	Qty.
401-32	GHD20-148	C-Retaining Ring, Ext	S15	1
401-33	JDPE20EVSPDF401-33	Washer		1
401-34	2450054	Spring		1
401-35	2450052	Worm Shaft		1
401-36	TS-1523011	Set Screw	M6-1.0x6L	2
401-37	2450053	Clutch Block		1
401-38	BB-6003ZZ	Ball Bearing	6003ZZ	2
401-39	GHD20PF-296	Key Double Rd Hd	5x5x10L mm	1
401-40	JDPE20EVSPDF401-40	Transfer Shaft		1
401-41	S0400545	Key Double Rd Hd	5x5x45L mm	1
401-42	JDPE20EVSPDF401-42	Bushing		1
401-43	JDPE20EVSPDF401-43	Cover		1
401-45	GHD20-10	C-Retaining Ring, Ext	S17	1
402	JDPE20EVS-PDF-402	Grease Fitting	1/8"x45°	1
403-1	JDPE20EVSPDF403-1	Cover		1
403-2	F001230	Pan Head Screw	M4-0.7x4L	3
403-3	GHD20PF-244	C-Retaining Ring, Ext	S25	1
403-4	2450024	Clutch Key Base		1
403-5	2450026	Clutch Key		2
403-6	2450097	Clutch Key Pin	Ø7x23L mm	2
403-7	2450028	Spring		2
403-8	2450027	Spring Pin		2
403-9	2450023	Worm Gear		1
403-10	2450022A	Cylindrical Key		2
403-11	JDPE20EVSPDF403-11	Pinion Shaft		1
403-12	GHD20PF-376	E-Retainer Ring	E5	1
403-13	2450096	Clutch Screw		1
403-14	2450095	Clutch Nut		1

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Ref.	Part number	Description	Size	Qty.
404	GHD20PF-40	Screw	3/16"-18x3/8"L	1
407A	JDPE20EVS-PDF-407A	Clutch Handle Assembly (#407-1~407-12,422,423)	Inch	1
407-1	2450087A	Clutch Bushing		1
407-2	2450030	Bushing Pin		1
407-3	2450031	Bushing Stop		1
407-4	2450032	Scale Base	Inch	1
407-5	GHD20PF-332	Pin	Ø5x15L mm	1
407-6	2450037	Handle Hub		1
407-7	2450039	Handle Rod Pin		2
407-8	2450033	Scale Base Set Screw		1
407-9	2450038N	Handle Rod		2
407-10	2450063	Handle		1
407-11	TS-0640081	Hex Nut	5/16"	1
407-12	GHD20PF-346	Manual Feed Knob	5/16"-18x3/4"L	1
408	TS-1504101	Socket Hd Cap Screw	M8-1.25x50L	4
409	2450060	Pointer		2
410	GHD20PF-249	Rivet	Ø2x4L mm	4
411	GHD20PF-370	Speed Scale	Inch	1
418-1	JDPE20EVSPDF418-1	Power Feed Transfer Pulley		1
418-2	TS-1524011	Set Screw	M8-1.25x8L	2
420	JDPE20EVS-PDF-420	Rubber Tubular Belt	Ø8x565 mm	1
422	TS-0680031	Flat Washer	5/16"x23x2t	1
423	TS-1504021	Socket Hd Cap Screw	M8x12L	1
424	JDPE20EVS-PDF-424	Gasket		1
801	JDPE20EVS-PDF-801	Base		1
802	JDPE20EVS-PDF-802	Column Base		1
804	JDPE20EVS-PDF-804	Column		1

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Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
805	JDPE20EVS-PDF-805	Rack		1
806	JDPE20EVS-PDF-806	Table		1
807	TS-2360121	Flat Washer	M12	1
808	JDPE20EVS-PDF-808	Lever Handle		1
809	TS-1540081	Hex Nut	M12	1
810	JDPE20EVS-PDF-810	Worm Gear		1
811	JDPE20EVS-PDF-811	Worm Gear Shaft		1
812	TS-1540081	Hex Nut	M12	1
813	JDPE20EVS-PDF-813	Worm Rod		1
814A	JDPE20EVS-PDF-814A	Crank Assembly (#814-1,814-2)		1
814-1	JDPE20EVSPDF814-1	Crank		1
814-2	TS-0271051	Set Screw	3/8"-16x1/2"	1
816A	JDPE20EVS-PDF-816A	Handle Assembly (#816-1~816-3)		1
816-1	JDPE20EVSPDF816-1	Screw	3/8"-16UNCx3-1/2"	1
816-2	JDPE20EVSPDF816-2	Handle		1
816-3	TS-0561031	Hex Nut	3/8"	1
817	TS-2361121	Lock Washer	M12	4
818	TS-1506091	Socket Hd Cap Screw	M12-1.75x60L	4
829	JDPE20EVS-PDF-829	Spacer		1
830	HBS814GH-020	Spring Pin	Ø5x34L mm	1
831	JDPE20EVS-PDF-831	Column Flange Ring		1
832	JDPE20EVS-PDF-832	Bushing		2
833	TS-1525011	Set Screw	M10-1.5x10	2
834	TS-2361161	Lock Washer	M16	2
835	F005494	Socket Hd Cap Screw	M16-2.0x50	2
	TS-152706	Hex Wrench	4MM	1
	TS-152705	Hex Wrench	5MM	1
	TS-152704	Hex Wrench	3MM	1

Match the machine nameplate, voltage, phase and any stated serial-number restrictions before selecting parts.

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